

ELASTOSEAL-PU

50 FC

One-component moisture curing polyurethane sealant in the form of thixotropic paste. After application, in contact with air, the sealant is vulcanised to strong elastic and cohesive mass.

Colour: White, Black

PHYSICAL PROPERTIES

- Elastic performance and movement capability.
- Adhering ability to dissimilar substrates.
- Easy application at temperatures from +5 to +40°C.
- Very good resistance to aging (UV and moisture).
- High mechanical strength.
- Service temperature: -20 to +90°C
- **PAINTABLE.**

TECHNICAL PROPERTIES

a. Unvulcanized Rubber:

- Consistency: non-sag
- Skin forming time: 30 min (23 °C, 50% RH)
- Curing speed: 4 mm/1 st day (23 °C, 50% RH)
- Specific Gravity: 1.23

b. Vulcanized Rubber:

- SHORE A - Hardness: 50
- Movement capability: 25%
- Tensile strength (ISO 8339): 1,2 N/mm²
- Modulus at 100% elongation (ISO 8339): 0,6 N/mm²
- Elongation at break (ISO 8339): 420 %

APPLICATION FIELDS

It is recommended for the sealing and bonding between similar and dissimilar substrates in automotive, industrial and naval applications. It is suitable for coach-work and metal connecting joints. Adheres on most substrates: concrete, glass, steel, wood, anodised aluminium, tiles, PVC etc.

APPLICATION INSTRUCTIONS

Joint preparation: The joint faces to be bonded must be clean, dry and free from dust, oil, grease, old sealant and any traces of contaminant, which may affect adhesion. Surfaces should be degreased with solvent using a clean cloth. To remove dust, use oil-free compressed air.

Priming: ELASTOSEAL PU 50 FC sealant does not normally require primer on most common substrates. In cases of concrete joints, PRIMER VL is recommended. The sealant is applied 15min to 3hrs after the application of the primer.

Joint dimensions: The movement capability of sealant as well as local regulations must be considered. Joint width should be twice the depth when the width is bigger than 20mm and equal to the depth when the width is smaller than 20mm. The width of the joints should not be less than 5 and bigger than 40mm.

Sealant application:

- 1) We cut the nozzle slantwise to form an opening proportional to the joint width.
- 2) We put cartridge/sausage into the hand- or air gun and we apply the sealant in the joint.
- 3) We smooth the surface of the uncured sealant with a spatula, so as to form a slightly negative crescent.

For good performance it is essential that the sealant be only bonded to the two facing sides of the joint. To achieve this install a backup material (closed cell polyethylene or open cell polyurethane foam). Apply the sealant in a continuous operation making sure all air pockets or voids are eliminated. Tool the sealant with light pressure to spread the material against the joint surfaces. This operation should be made with a dry spatula before skin formation occurs. Excess uncured sealant should be wiped and cleaned with a commercial solvent such as xylene or white spirit; cured sealant can only be removed by abrasion.

Packaging

In paper carton with 25 aluminium cartridges of 300 ml or 15 aluminium sausages 0,6 Lt.

Shelf life:

9 months minimum when stored in places with normal temperature and humidity.

WARNING TO USERS

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